

View Online at <https://aerobasegroup.com/nsn/5306-01-359-4622>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.750 inches and 0.810 inches

Fastener Length:

4.250 inches

Head Style:

Double hexagon w/hole

Head Height:

0.300 inches

Width Between Flats:

0.348 inches

Extended Washer Diameter:

0.438 inches

Extended Washer Thickness:

0.060 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 3.440 inches and 3.500 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

130000 pounds per square inch

Hardness Rating:

248.0 brinell standard and 341.0 brinell standard

Minimum Yield Strength:

85000 pounds per square inch

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams5731-85 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0