

View Online at <https://aerobasegroup.com/nsn/5306-01-366-4526>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.425 inches

Fastener Length:

Between 1.847 inches and 1.877 inches

Head Style:

Dished hexagon

Head Height:

Between 0.156 inches and 0.171 inches

Width Between Flats:

Between 0.492 inches and 0.502 inches

Shoulder Diameter:

0.311 inches first shoulder and 0.312 inches first shoulder

Shoulder Length:

1.427 inches first shoulder and 1.447 inches first shoulder

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

95000 pounds per square inch

Shoulder Shape:

Round first shoulder

Material:

Iron alloy 660

Material Specification:

Ams5732 assn standard single material response

Surface Treatment:

Passivate headpassivate bearing surface of headchromium grippassivate threads

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response headqq-p-35 federal specification single treatment response bearing surface of headqq-c-320 cl2 federal specification 1st treatment response gripqq-p-35 federal specification single treatment response threads

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0