

View Online at <https://aerobasegroup.com/nsn/5306-01-369-4802>

Threads Per Inch:

32 counterbore

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.457 inches

Fastener Length:

Between 0.803 inches and 0.821 inches

Head Style:

Dished hexagon

Head Height:

Between 0.307 inches and 0.317 inches

Width Between Flats:

Between 0.246 inches and 0.254 inches

Concentric Hole Depth:

Between 0.150 inches and 0.255 inches

Concentric Hole Diameter:

Between 0.1076 inches and 0.1157 inches

Internal Thread Length:

0.138 inches counterbore and 0.158 inches counterbore

Thread Diameter:

0.138 inches

Thread Series:

Unjc counterbore

Internal Thread Direction:

Right-hand counterbore

Thready Qty Per Inch (tpi):

32

Thread Size:

0.138 inches counterbore

Internal Thread Class:

3b counterbore

Product Name:

Navy special project

Special Features:

Undeundercut under counterbore dia. 0.098 min. And under cut under counterbore dia. 0.098 min. And 0.102 maximum length 0.047 maximum and 0.012 maximum radius.

Material:

Steel comp 302

Material Specification:

Ams 5636 assn standard single material response

Style Designator:

Counterbore threaded

Thread Series Designator:

Unjc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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