

View Online at <https://aerobasegroup.com/nsn/5306-01-371-5138>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.370 inches

Fastener Length:

Between 1.730 inches and 1.760 inches

Head Style:

Dished hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

Between 0.429 inches and 0.439 inches

Hole Diameter:

Between 0.046 inches and 0.056 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.076 inches and 0.086 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 1.365 inches and 1.385 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.407 inches and 1.437 inches

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams 5731 assn standard 1st material response or ams 5737 assn standard 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, ty2cl2 federal specification all treatment responses

Thread Series Designator:

Unjf

Specification Data:

80205-nas6304 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0