

View Online at <https://aerobasegroup.com/nsn/5306-01-377-9713>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.602 inches

**Fastener Length:**

Between 1.035 inches and 1.065 inches

**Head Style:**

Spline drive shear head

**Head Height:**

0.187 inches

**Shoulder Diameter:**

0.3115 inches first shoulder and 0.3120 inches first shoulder

**Shoulder Length:**

0.448 inches first shoulder

**Head Minor Diameter:**

Between 0.514 inches and 0.521 inches

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Shoulder Shape:**

Round first shoulder

**Material:**

Nickel alloy 718

**Material Specification:**

Ams5662 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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