

View Online at <https://aerobasegroup.com/nsn/5306-01-381-1643>

**Threads Per Inch:**

28 head

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.630 inches and 0.665 inches

**Fastener Length:**

Between 2.308 inches and 2.438 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.375 inches and 0.390 inches

**Width Between Flats:**

Between 1.052 inches and 1.064 inches

**Shoulder Diameter:**

Between 0.7477 inches and 0.7487 inches

**Shoulder Length:**

Between 1.526 inches and 1.536 inches

**Shank Unthreaded Hole Diameter:**

0.107 inches threads and 0.114 inches threads

**Concentric Hole Depth:**

Between 1.901 inches and 1.926 inches

**Concentric Hole Diameter:**

Between 0.107 inches and 0.114 inches

**Thread Diameter:**

0.250 inches

**Thread Series:**

Unf head

**Internal Thread Direction:**

Right-hand head

**Thready Qty Per Inch (tpi):**

20

**Internal Thread Class:**

3b head

**Special Features:**

Second hole in thds 90 degeed apart; 32 micro inch finish on shoulder and thrd relief

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5662 assn standard single material response

**Style Designator:**

Counterbore threaded

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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