NSN 5306-01-383-1796

Ams 6322 assn standard single material response

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View Online at https://aerobasegroup.com/nsn/5306-01-383-1796
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.626 inches
Fastener Length:
0.938 inches
Head Style:
Double hexagon w/hole
Head Height:
0.260 inches
Width Between Flats:
0.250 inches
Extended Washer Diameter:
0.375 inches
Extended Washer Thickness:
Between 0.040 inches and 0.050 inches
Hole Diameter:
0.047 inches
Thread Diameter:
0.190 inches
Hole Quantity:
4
Hole Type:
Drilled
Thready Qty Per Inch (tpi):
32
Hardness Rating:
26.0 rockwell c and 32.0 rockwell c
Hole Configuration Style:
Double hexagon longitudinal hole
Criticality Code Justification:
Thsd
Surface Finish:
63.0 microinches grip
Special Features:
Mthread is safety critical per mil-s-7742 under application category safety critical. Apply one coat of mil-p-23377, type 1, cl1 or 3 and two
top coats of mil-c-46168, color code 33538 per fed-std-595 to top of head
Material:
Steel comp 8740
Material Specification:

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Fiig: A003b0



Surface Treatment:
Cadmium
Surface Treatment Specification:
Ams 2400 assn standard single treatment response
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No