NSN 5306-01-383-2514

Machine Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-383-2514

Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.875 inches
Fastener Length:
1.875 inches
Head Style:
Hexagon
Head Height:
0.281 inches
Width Between Flats:
Between 0.492 inches and 0.502 inches
Hole Diameter:
0.070 inches
Thread Diameter:
0.312 inches
Hole Quantity:
6
Hole Type:
Drilled
Thready Qty Per Inch (tpi):
24
Hardness Rating:
26.0 rockwell c and 32.0 rockwell c
Hole Configuration Style:
Hexagon longitudinal hole
Criticality Code Justification:
Thsd
Surface Finish:
63.0 microinches grip
Special Features:
Nthread is safety critical per mil-s-7742 under application category safety critical. Apply one coat of mil-p-23377, type 1, cl 1 or 3 and two
top coats of mil-c-46168, color code 33538 per fed-std-595 to top of head
Material:
Steel comp 8740
Material Specification:
Ams 6322 assn standard single material response
Surface Treatment:
Cadmium

Surface Treatment Specification:
Ams 2400 assn standard single treatment response

NSN 5306-01-383-2514

Machine Bolt - Page 2 of 2



Thread	Series	Design	ator:
--------	--------	--------	-------

Unf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0