Internal Wrenching Bolt - Page 1 of 1



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Thread Direction:	
Right-hand	
Thread Length: 0.438 inches	
Fastener Length:	
1.125 inches	
Head Style:	
Flat chamfer	
Head Diameter:	
Between 0.303 inches and 0.312 inches	
Head Height:	
Between 0.185 inches and 0.190 inches	
First Diameter From Head:	
Between 0.145 inches and 0.150 inches	
Distance From Largest Bearing Surface Of Head To End Of First Diameter:	
0.687 inches	
Internal Drive Style:	
Hexagon	
Thread Diameter:	
0.190 inches	
Width Across Flats:	
Between 0.1562 inches and 0.1587 inches	
Nonstandard Thread Pitch Diameter:	
+0.1587/+0.1597 inches	
Thready Qty Per Inch (tpi):	
32	
Externally Relieved Body Diameter Quantity:	
1	
Material:	
Steel comp 630	
Material Specification:	
Ams 5643 assn standard single material response	
Thread Series Designator:	
Uns	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	
Fiig:	
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