

View Online at <https://aerobasegroup.com/nsn/5306-01-385-2734>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.410 inches and 0.440 inches

**Fastener Length:**

Between 3.160 inches and 3.190 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.125 inches and 0.140 inches

**Width Between Flats:**

Between 0.429 inches and 0.439 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 2.740 inches and 2.760 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams5731 assn standard 1st material response and ams5737 assn standard 2nd material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0