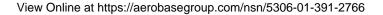
NSN 5306-01-391-2766

Shear Bolt - Page 1 of 2



Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

1.573 inches

Fastener Length:

4.536 inches

Head Style:

Spline extended washer

Head Height:

Between 0.790 inches and 0.810 inches

Extended Washer Diameter:

Between 1.846 inches and 1.856 inches

Extended Washer Thickness:

Between 0.134 inches and 0.154 inches

Grip Diameter:

Between 0.9980 inches and 0.9990 inches

Head Minor Diameter:

Between 1.047 inches and 1.062 inches

Thread Diameter:

1.000 inches

Grip Length:

Between 3.740 inches and 3.760 inches

Thready Qty Per Inch (tpi):

12

Min. Tensile Strength (psi):

180000 pounds per square inch

Surface Finish:

32.0 microinches grip

Material:

Nickel alloy 718

Material Specification:

Ams5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a



NSN 5306-01-391-2766

Shear Bolt - Page 2 of 2

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

