

View Online at <https://aerobasegroup.com/nsn/5306-01-398-9476>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.277 inches

Fastener Length:

Between 1.372 inches and 1.392 inches

Head Style:

Crowned hexagon

Head Height:

Between 0.095 inches and 0.110 inches

Width Between Flats:

Between 0.367 inches and 0.376 inches

Locking Feature:

Retainer grip

Grip Diameter:

Between 0.1885 inches and 0.1894 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.080 inches first hole

Thread Diameter:

0.190 inches

Grip Length:

Between 1.000 inches and 1.016 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c fastener and 41.0 rockwell c fastener

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.294 inches first hole

Material:

Steel comp 630 locking feature or steel comp 631 locking feature or steel comp 440c locking feature

Material Specification:

Qq-w-423 federal specification 1st material response spring or qq-w-423 cond b federal specification 2nd material response spring or ams 5678 assn standard 3rd material response spring

Surface Treatment:

Passivate locking feature

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response locking feature

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-8844 spec.