

View Online at <https://aerobasegroup.com/nsn/5306-01-408-8478>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.629 inches

**Fastener Length:**

Between 2.000 inches and 2.040 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.265 inches and 0.297 inches

**Width Between Flats:**

Between 0.740 inches and 0.752 inches

**Shoulder Diameter:**

0.495 inches first shoulder and 0.499 inches first shoulder

**Shoulder Length:**

2.010 inches first shoulder

**Thread Diameter:**

0.437 inches

**Thread Qty Per Inch (tpi):**

20

**Min. Tensile Strength (psi):**

125000 pounds per square inch

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel comp 4140 or steel comp 8740 or steel comp 8630 or steel comp 8735 or steel comp 4130 or steel comp 4037

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 ty2 cl2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1297 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-b-6812 spec.