

View Online at <https://aerobasegroup.com/nsn/5306-01-419-4491>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.997 inches

Fastener Length:

Between 2.607 inches and 2.637 inches

Head Style:

Spline extended washer

Head Height:

Between 0.410 inches and 0.450 inches

Extended Washer Diameter:

Between 1.037 inches and 1.047 inches

Extended Washer Thickness:

Between 0.071 inches and 0.091 inches

Grip Diameter:

Between 0.5605 inches and 0.5615 inches

Head Minor Diameter:

Between 0.711 inches and 0.717 inches

Thread Diameter:

0.562 inches

Grip Length:

Between 1.615 inches and 1.635 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

220000 pounds per square inch

Surface Finish:

32.0 microinches grip

Special Features:

On.75 (-12) and larger, center drilling of shank is optional

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0