

View Online at <https://aerobasegroup.com/nsn/5306-01-422-1811>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.425 inches

Fastener Length:

Between 0.660 inches and 0.680 inches

Head Style:

Dished hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

Between 0.429 inches and 0.439 inches

Locking Feature:

Patch threads or strip threads

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 0.240 inches and 0.260 inches

Thread Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Surface Finish:

32.0 microinches threads

Material:

Steel comp 4340 fastener or steel comp 8740 fastener

Material Specification:

Mil-s-5000 military specification 1st material response fastener or mil-s-6049 military specification 2nd material response fastener or ams 6322 assn standard 2nd material response fastener

Surface Treatment:

Cadmium fastener and chromate fastener

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification all treatment responses fastener

Thread Series Designator:

Unjf

Specification Data:

80205-nas6604 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-f-18240 spec.