

View Online at <https://aerobasegroup.com/nsn/5306-01-422-8600>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.864 inches

**Fastener Length:**

Between 1.974 inches and 2.004 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.125 inches and 0.140 inches

**Width Between Flats:**

Between 0.430 inches and 0.439 inches

**Grip Diameter:**

Between 0.2483 inches and 0.2492 inches

**Shank Unthreaded Hole Diameter:**

0.141 inches threads and 0.151 inches threads

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 1.115 inches and 1.135 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

95000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.819 inches threads

**Surface Finish:**

63.0 microinches grip

**Material:**

Steel comp 4140 or steel comp 4340 or steel comp 8735 or steel comp 8740

**Material Specification:**

Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6098 military specification 3rd material response or mil-s-6049 military specification 4th material response

**Surface Treatment:**

Cadmium head

**Surface Treatment Specification:**

Dps 9.84, type 1, cage 88277 mfr ref single treatment response bearing surface of head

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5626 spec.