

View Online at <https://aerobasegroup.com/nsn/5306-01-424-2480>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.710 inches and 0.760 inches

Fastener Length:

Between 2.720 inches and 2.750 inches

Head Style:

Dished hexagon

Head Height:

Between 0.250 inches and 0.265 inches

Width Between Flats:

Between 0.741 inches and 0.752 inches

Grip Diameter:

Between 0.4985 inches and 0.4995 inches

Shank Unthreaded Hole Diameter:

0.106 inches first hole and 0.116 inches first hole

Thread Diameter:

0.500 inches

Grip Length:

Between 2.178 inches and 2.198 inches

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

160000 pounds per square inch

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.697 inches first hole and 2.717 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams5731 assn standard single material response or ams5737 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fig:

A003b0