

View Online at <https://aerobasegroup.com/nsn/5306-01-425-6237>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.338 inches

Fastener Length:

Between 0.948 inches and 0.978 inches

Head Style:

Dished hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Shoulder Diameter:

0.2485 inches first shoulder and 0.2495 inches first shoulder

Shoulder Length:

0.615 inches first shoulder and 0.635 inches first shoulder

Thread Diameter:

0.190 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

95000 pounds per square inch

Shoulder Shape:

Round first shoulder

Special Features:

32 micro inch finish on bearing surface of head, head to shank fillet, grip, and threads

Material:

Iron alloy 660

Material Specification:

Ams 5731 assn standard single material response or ams 5734 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0