NSN 5306-01-437-0077

Shoulder Bolt - Page 1 of 2



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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
0.626 inches	
Fastener Length:	
Between 1.799 inches and 1.829 inches	
Head Style:	
Dished hexagon	
Head Height:	
Between 0.312 inches and 0.327 inches	
Width Between Flats:	
Between 0.926 inches and 0.940 inches	
Shoulder Diameter:	
0.6386 inches first shoulder and 0.6396 inches first shoulder	
Shoulder Length:	
1.178 inches first shoulder and 1.198 inches first shoulder	
Thread Diameter:	
0.625 inches	
Thready Qty Per Inch (tpi):	
18	
Min. Tensile Strength (psi):	
160000 pounds per square inch	
Minimum Yield Strength:	
95000 pounds per square inch	
Shoulder Shape:	
Round first shoulder	
Material:	
Steel comp 4340 or steel comp e4340 or steel comp 8740	
Material Specification:	
Mil-s-5000 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6	049 military
specification 3rd material response or ams 6322 assn standard 3rd material response	
Surface Treatment:	
Cadmium and chromate	
Surface Treatment Specification:	
Qq-p-416, type 2, class 2 federal specification all treatment responses	
Thread Series Designator:	
Unjf	
Specification Data:	
80205-nas6210 professional/industrial association standard	
Shelf Life:	
N/a	

N/a

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Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.

