

View Online at <https://aerobasegroup.com/nsn/5306-01-439-2523>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.460 inches and 0.510 inches

**Fastener Length:**

Between 2.407 inches and 2.437 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

Between 0.290 inches and 0.310 inches

**Width Between Flats:**

Between 0.306 inches and 0.315 inches

**Extended Washer Diameter:**

Between 0.428 inches and 0.438 inches

**Extended Washer Thickness:**

Between 0.059 inches and 0.079 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 1.927 inches and 1.947 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Material:**

Steel comp e4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification single material response or mil-s-6049 military specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Nas672 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.