

View Online at <https://aerobasegroup.com/nsn/5306-01-442-7555>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.323 inches

Fastener Length:

Between 1.683 inches and 1.713 inches

Head Style:

Dished hexagon

Head Height:

Between 0.110 inches and 0.125 inches

Width Between Flats:

Between 0.367 inches and 0.376 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Unthreaded Hole Diameter:

0.070 inches threads and 0.080 inches threads

Thread Diameter:

0.190 inches

Grip Length:

Between 1.365 inches and 1.385 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.168 inches threads

Surface Finish:

32.0 microinches threads

Material:

Steel comp 4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or ams 6322 assn standard 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification all treatment responses

Thread Series Designator:

Unjf

Specification Data:

80205-nas6203 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.