

View Online at <https://aerobasegroup.com/nsn/5306-01-442-7555>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.323 inches

**Fastener Length:**

Between 1.683 inches and 1.713 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.110 inches and 0.125 inches

**Width Between Flats:**

Between 0.367 inches and 0.376 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Shank Unthreaded Hole Diameter:**

0.070 inches threads and 0.080 inches threads

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 1.365 inches and 1.385 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

0.168 inches threads

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp 4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response or ams 6322 assn standard 2nd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 2 federal specification all treatment responses

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas6203 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.