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Internal Wrenching Bolt - Page 1 of 2





Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.787 inches and 0.837 inches

Fastener Length:

Between 2.173 inches and 2.203 inches

Head Style:

Bevel-conical

Head Diameter:

Between 0.818 inches and 0.828 inches

Head Height:

0.500 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.500 inches

Width Across Flats:

Between 0.3755 inches and 0.3785 inches

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

27400 pounds per square inch

Hardness Rating:

34.0 rockwell c and 40.0 rockwell c

Material:

Steel comp 4140 and steel comp e4340 and steel comp 6150 and steel comp 8735 and steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or mil-5000 military specification 2nd material response or mil-s-8503 military

specification 3rd material response or mil-s-6098 military specification 4th material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, ty2, cl2 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

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Fiig: A003b0

Mil-std (military Standard):

Mil-s-5626 spec.