

View Online at <https://aerobasegroup.com/nsn/5306-01-454-4377>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 1.313 inches and 1.406 inches

**Fastener Length:**

Between 1.375 inches and 1.437 inches

**Head Style:**

Crowned hexagon

**Head Height:**

0.141 inches

**Width Between Flats:**

Between 0.428 inches and 0.440 inches

**Hole Diameter:**

Between 0.045 inches and 0.050 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.062 inches and 0.301 inches

**Hole Quantity:**

1

**Hole Type:**

Drilled

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

28

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Minimum Yield Strength:**

125000 pounds per square inch

**Hole Configuration Style:**

Hexagon flats

**Special Features:**

Slotted shank

**Material:**

Steel comp 8740 or steel comp 4140 or steel comp 8735 or steel comp 4037 or steel comp 4130

**Surface Treatment:**

Cadmium and chromate

**Thread Series Designator:**

Unf

**Specification Data:**

80205-nas428 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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