

View Online at <https://aerobasegroup.com/nsn/5306-01-455-2112>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.318 inches and 0.328 inches

Fastener Length:

Between 0.870 inches and 0.900 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.338 inches and 0.381 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.080 inches first hole

Thread Diameter:

0.190 inches

Grip Length:

Between 0.552 inches and 0.572 inches

Thready Qty Per Inch (tpi):

32

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.861 inches first hole

Material:

Steel comp 4340 or steel comp 8740

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas7403 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0