

View Online at <https://aerobasegroup.com/nsn/5306-01-455-2112>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.318 inches and 0.328 inches

**Fastener Length:**

Between 0.870 inches and 0.900 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.338 inches and 0.381 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Shank Unthreaded Hole Diameter:**

0.070 inches first hole and 0.080 inches first hole

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.552 inches and 0.572 inches

**Thready Qty Per Inch (tpi):**

32

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

0.861 inches first hole

**Material:**

Steel comp 4340 or steel comp 8740

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2 cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas7403 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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