

View Online at <https://aerobasegroup.com/nsn/5306-01-458-5427>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.902 inches

Fastener Length:

Between 1.512 inches and 1.542 inches

Head Style:

Dished hexagon

Head Height:

Between 0.312 inches and 0.327 inches

Width Between Flats:

Between 0.928 inches and 0.940 inches

Grip Diameter:

Between 0.6190 inches and 0.6195 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.080 inches first hole

Thread Diameter:

0.625 inches

Grip Length:

Between 0.615 inches and 0.635 inches

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 40.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.273 inches first hole and 1.283 inches first hole

Surface Finish:

32.0 microinches threads

Product Name:

Navy special project

Material:

Steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams 6322 assn standard 2nd material response

Surface Treatment:

Cadmium or chromate

Surface Treatment Specification:

Qq-p-416 ty2 cl2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas6610 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.