

View Online at <https://aerobasegroup.com/nsn/5306-01-464-6022>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.425 inches

Fastener Length:

Between 2.660 inches and 2.690 inches

Head Style:

Dished hexagon

Head Height:

Between 0.110 inches and 0.140 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 2.240 inches and 2.260 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.497 inches first hole

Material:

Steel comp 4140 or steel comp 4340 or steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5626 military specification 1st material response or ams 6415 assn standard 2nd material response or mil-s-5000 military specification 3rd material response or mil-s-6049 military specification 4th material response

Surface Treatment:

Chromate and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1304 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.