

View Online at <https://aerobasegroup.com/nsn/5306-01-467-3018>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.425 inches

Fastener Length:

Between 1.472 inches and 1.502 inches

Head Style:

Hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

0.480 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Thread Diameter:

0.250 inches

Grip Length:

Between 1.052 inches and 1.072 inches

Thready Qty Per Inch (tpi):

28

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.294 inches first hole and 1.324 inches first hole

Surface Finish:

32.0 microinches bearing surface of head

Material:

Iron alloy 660

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-c-320 class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas6704 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0