

View Online at <https://aerobasegroup.com/nsn/5306-01-477-5794>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.453 inches

Fastener Length:

Between 2.193 inches and 2.213 inches

Head Style:

Spline drive shear head

Head Height:

0.257 inches

Grip Diameter:

Between 0.671 inches and 0.703 inches

Shank Unthreaded Hole Diameter:

0.106 inches first hole and 0.111 inches first hole

Head Minor Diameter:

Between 0.711 inches and 0.717 inches

End Application:

F18 e/f

Thread Diameter:

0.4375 inches

Grip Length:

1.750 inches

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

125000 pounds per square inch

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.078 inches first hole and 2.088 inches first hole

Product Name:

Bolt-close tolerance, spline drive, cres (125 ksi ksu) drilled, short thread

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0