

View Online at <https://aerobasegroup.com/nsn/5306-01-478-4615>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.370 inches

**Fastener Length:**

Between 1.355 inches and 1.385 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.125 inches and 0.140 inches

**Width Between Flats:**

Between 0.429 inches and 0.439 inches

**Hole Diameter:**

Between 0.076 inches and 0.086 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.990 inches and 1.010 inches

**Hole Quantity:**

4

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

28

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.210 inches grip and 1.550 inches grip

**Color:**

Green threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams5731, ams5732, ams5737 assn standard 1st material response or ams5853 assn standard 2nd material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type2, class2 federal specification 1st treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0