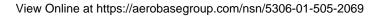
NSN 5306-01-505-2069

Shear Bolt - Page 1 of 2





Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.815 inches and 0.865 inches

Fastener Length:

Between 2.387 inches and 2.417 inches

Head Style:

Dished hexagon

Head Height:

Between 0.281 inches and 0.296 inches

Width Between Flats:

Between 0.865 inches and 0.877 inches

Grip Diameter:

Between 0.5761 inches and 0.5771 inches

Thread Diameter:

0.562 inches

Grip Length:

Between 1.552 inches and 1.572 inches

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Surface Finish:

32.0 microinches threads

Material:

Steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams 6322 assn standard

2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

NSN 5306-01-505-2069

Shear Bolt - Page 2 of 2

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.

