Machine Bolt - Page 1 of 2



group.com/nsn/5306-01-517-0615 ۱

Machine Bolt - Page 1 01 2
View Online at https://aerobasegroup.com
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.425 inches
Fastener Length:
0.862 inches
Head Style:
Fillister countersunk
Head Diameter:
Between 0.497 inches and 0.506 inches
Head Height:
0.110 inches
Grip Diameter:
0.249 inches
End Application:
Fighter aircraft-first (f18 e/f)
Thread Diameter:
0.250 inches
Grip Length:
0.437 inches
Thready Qty Per Inch (tpi):
28
Min. Tensile Strength (psi):
160 pounds per square inch
Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Criticality Code Justification:

Agav

Product Name:

Inavy): bolt, machine; also know as bolt, 100 degrees tension head, gear drive recess-titanium (95 ksi shear) special thread length

Special Features:

Next higher assembly's are nsn 1560-01-529-5523 (structural, vertical) & nsn 1560-01-505-2077 (fitting, structural component, aircraft)

Material:

Titanium alloy

Material Specification:

6al-4v titanium alloy per nas4004 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

NSN 5306-01-517-0615

Machine Bolt - Page 2 of 2

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

