Machine Bolt - Page 1 of 2

Thread Class:

3a

View Online at https://aerobasegroup.com/nsn/5306-01-518-6791

**AeroBase** 

Thread Direction:
Right-hand
Thread Length:
0.467 inches
Fastener Length:
Between 1.327 inches and 1.357 inches
Head Style:
Spline drive shear head
Head Height:
0.187 inches
Grip Diameter:
Between 0.3110 inches and 0.3120 inches
Shank Unthreaded Hole Diameter:
0.076 inches first hole and 0.086 inches first hole
Head Minor Diameter:
Between 0.484 inches and 0.511 inches
End Application:
C-17a aircraft
Thread Diameter:
0.3125 inches
Grip Length:
Between 0.865 inches and 0.885 inches
Thready Qty Per Inch (tpi):
24
Min. Tensile Strength (psi):
180000 pounds per square inch
Distance From Head Largest Bearing Surface To Shank
1.347 inches first hole
Surface Finish:
32.0 microinches grip
Product Name:
Bolt, shear
Material:
Nickel alloy 718
Material Specification:
Ams5662 assn standard single material response
Surface Treatment:
Passivate
Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

**Hole Center:** 

## NSN 5306-01-518-6791

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**Thread Series Designator:** 

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

