

View Online at <https://aerobasegroup.com/nsn/5306-01-528-5353>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.409 inches

**Fastener Length:**

1.149 inches

**Head Style:**

Hexagon

**Head Height:**

0.062 inches

**Width Between Flats:**

0.434 inches

**Shoulder Diameter:**

0.398 inches second shoulder

**Shoulder Length:**

0.314 inches first shoulder

**End Application:**

Mv-22 aircraft (v-22 lrip 1 e-nsn isil)

**Thread Diameter:**

0.190 inches

**Thready Qty Per Inch (tpi):**

32

**Shoulder Shape:**

Round

**Product Name:**

Inavy: bolt, shouldered

**Material:**

Iron alloy 660

**Material Specification:**

Ams5731, solution heat treated assn standard 1st material response or ams5737, solution and percipitation heat treated assn standard 2nd material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-55, type 3 assn standard 1st treatment response or qq-p-55, type 8 assn standard 2nd treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0