Shoulder Bolt - Page 1 of 2



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3a

Thread Direction:

Right-hand

Thread Length:

0.409 inches

Fastener Length:

1.149 inches

Head Style:

Hexagon

Head Height:

0.062 inches

Width Between Flats:

0.434 inches

Shoulder Diameter:

0.398 inches second shoulder

Shoulder Length:

0.314 inches first shoulder

End Application:

Mv-22 aircraft (v-22 Irip 1 e-nsn isil)

Thread Diameter:

0.190 inches

Thready Qty Per Inch (tpi):

32

Shoulder Shape:

Round

Product Name:

Inavy: bolt, shouldered

Material:

Iron alloy 660

Material Specification:

Ams5731, solution heat treated assn standard 1st material response or ams5737, solution and percipitation heat treated assn standard

2nd material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-55, type 3 assn standard 1st treatment response or qq-p-55, type 8 assn standard 2nd treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

