

View Online at <https://aerobasegroup.com/nsn/5306-01-531-5231>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.882 inches and 0.912 inches

**Fastener Length:**

Between 1.220 inches and 1.270 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

Between 0.338 inches and 0.358 inches

**Hole Diameter:**

Between 0.050 inches and 0.060 inches

**Single Shear Strength:**

102000 pounds per square inch

**End Application:**

1520-01-088-3669

**Thread Diameter:**

0.312 inches

**Hole Quantity:**

4

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Hole Configuration Style:**

Double hexagon longitudinal hole

**Surface Finish:**

0.0 microinches

**Product Name:**

External wrenching, 180 ksi mintensile, 102 ksi min shear, 4340 or 8740 steel; 450 f

**Material:**

Steel comp 4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification all material responses or mil-s-6049 military specification all material responses

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Nas672 assn standard all treatment responses

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.