NSN 5306-01-546-2270

Shear Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-546-2270
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.734 inches and 0.784 inches
Fastener Length:
Between 5.244 inches and 5.274 inches
Head Style:
Dished hexagon
Head Height:
Between 0.438 inches and 0.453 inches
Width Between Flats:
Between 1.239 inches and 1.252 inches
Grip Diameter:
0.903 inches
Thread Diameter:
0.904 inches
Grip Length:
Between 4.490 inches and 4.510 inches
Thready Qty Per Inch (tpi):
14
Min. Tensile Strength (psi):
160000 pounds per square inch
Hardness Rating:
36.0 rockwell c and 40.0 rockwell c
Surface Finish:
32.0 microinches threads
Special Features:
O/s shank .0312
Material:
Steel comp e4340 or steel comp 8740
Material Specification:
Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams 6322 assn standard
2nd material response
Surface Treatment:
Cadmium and chromate
Surface Treatment Specification:
Qq-p-416, type2, class 2 federal specification single treatment response
Thread Series Designator:
Unjf
Specification Data:

80205-nas6214 professional/industrial association standard

NSN 5306-01-546-2270

Shear Bolt - Page 2 of 2



N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A003b0

Mil-std (military Standard):

Mil-s-5000 spec.

Shelf Life: