NSN 5306-01-546-9968

Shear Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-546-9968

Thread Class.
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.345 inches and 0.395 inches
Fastener Length:
Between 1.417 inches and 1.447 inches
Head Style:
Dished hexagon
Head Height:
Between 0.125 inches and 0.140 inches
Width Between Flats:
Between 0.429 inches and 0.439 inches
Grip Diameter:
Between 0.248 inches and 0.249 inches
End Application:
V-22
Thread Diameter:
0.250 inches
Grip Length:
Between 1.052 inches and 1.072 inches
Thready Qty Per Inch (tpi):
28
Min. Tensile Strength (psi):
160000 pounds per square inch
Product Name:
Shear bolt
Special Features:
Bolt, tension, hex head, close torlerance, 6al-4v titanium alloy, short thread, reduced major thread diameter, 160 ksi ft (self-locking and
nonlocking)
Material:
Titanium alloy uns r56400
Material Specification:
Ams4928 assn standard single material response or ams4967 assn standard single material response
Surface Treatment:
Aluminum
Surface Treatment Specification:
Nas4006 assn standard single treatment response
Thread Series Designator:
Unjf

80205 - nas6404 professional/industrial association standard

Specification Data:

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N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0