

View Online at <https://aerobasegroup.com/nsn/5306-01-552-1289>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.651 inches and 0.671 inches

**Fastener Length:**

0.754 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

0.303 inches

**Width Between Flats:**

0.312 inches

**Extended Washer Diameter:**

0.438 inches

**Extended Washer Thickness:**

0.060 inches

**Hole Diameter:**

0.060 inches

**End Application:**

F404 engine, aircraft

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.079 inches and 0.099 inches

**Hole Quantity:**

4

**Hole Type:**

Drilled

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

140000 pounds per square inch

**Hardness Rating:**

32.0 rockwell c and 38.0 rockwell c

**Minimum Yield Strength:**

120000 pounds per square inch

**Hole Configuration Style:**

Hexagon flats

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0