

View Online at <https://aerobasegroup.com/nsn/5306-01-572-6650>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.475 inches and 0.525 inches

Fastener Length:

Between 1.610 inches and 1.640 inches

Head Style:

Bevel-conical

Head Diameter:

0.381 inches

Head Height:

0.226 inches

Hole Diameter:

Between 0.046 inches and 0.051 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.219 inches and 0.221 inches

Hole Quantity:

6

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

34.0 rockwell c and 40.0 rockwell c

Hole Configuration Style:

Round

Special Features:

Threads have been rolled after heat treat

Material:

Steel comp 4140 or steel comp 4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2. Cl 2 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0