

View Online at <https://aerobasegroup.com/nsn/5306-01-580-6414>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.384 inches and 0.394 inches

**Fastener Length:**

Between 3.249 inches and 3.294 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.125 inches and 0.140 inches

**Width Between Flats:**

Between 0.430 inches and 0.439 inches

**Grip Diameter:**

Between 0.248 inches and 0.249 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 2.740 inches and 2.760 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

95000 pounds per square inch

**Surface Finish:**

63.0 microinches bearing surface of head

**Material:**

Titanium alloy

**Material Specification:**

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

Bms10-85, type 1, class a assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

Yes - demil/mli

**Fig:**

A003b0