

View Online at <https://aerobasegroup.com/nsn/5306-01-590-6404>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.651 inches and 0.671 inches

Fastener Length:

0.750 inches

Head Style:

Hexagon

Head Height:

0.156 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

42.0 rockwell c and 46.0 rockwell c

Surface Finish:

63.0 microinches grip

Product Name:

Bolt, machine, hexagon head steel .250-28 unjf-3a

Material:

Steel comp 601

Material Specification:

Ams 6304 assn standard single material response

Surface Treatment:

Nickel and cadmium

Surface Treatment Specification:

Ams 2416 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0