

View Online at <https://aerobasegroup.com/nsn/5306-01-599-4542>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.425 inches

**Fastener Length:**

1.175 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.3859 inches and 0.3948 inches

**Hole Diameter:**

0.076 inches

**Grip Diameter:**

Between 0.2648 inches and 0.2651 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

0.750 inches

**Hole Quantity:**

1

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

28

**Hole Configuration Style:**

Round

**Countersink Angle:**

Between 90.0 degrees and 101.0 degrees

**Material:**

Nickel alloy 718

**Material Specification:**

Ams5662 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Mil-I-87132, type 1, grade b military specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-I-87132 spec.