NSN 5306-01-606-6985

Machine Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-606-6985
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.591 inches
Fastener Length:
1.216 inches
Head Style:
Dished hexagon
Head Height:
Between 0.219 inches and 0.234 inches
Width Between Flats:
0.684 inches
Grip Diameter:
Between 0.436 inches and 0.437 inches
Shank Unthreaded Hole Diameter:
0.106 inches and 0.116 inches first hole
End Application:
C130 aircraft
Thread Diameter:
0.437 inches
Grip Length:
0.688 inches
Thready Qty Per Inch (tpi):
20
Min. Tensile Strength (psi):
160000 pounds per square inch
Hardness Rating:
36.0 rockwell c and 40.0 rockwell c
Surface Finish:
32.0 microinches threads
Product Name:
Bolt, 100 degree reduced head
Material:
Steel comp e4340 or steel comp 8740
Material Specification:
Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 1st material response or ams 6322 assn standard
2nd material response
Surface Treatment:
Cadmium and chromate

Qq-p-416 type 2 cl 2 federal specification single treatment response

Surface Treatment Specification:

NSN 5306-01-606-6985

Machine Bolt - Page 2 of 2



Thread Series Designator:
Unjf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
Demilitarization: No

Mil-std (military Standard):

Mil-s-5000 spec.