

View Online at <https://aerobasegroup.com/nsn/5306-01-614-6386>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.335 inches and 0.355 inches

**Fastener Length:**

Between 1.705 inches and 1.735 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.2931 inches and 0.3016 inches

**Grip Diameter:**

Between 0.2021 inches and 0.2026 inches

**Shank Unthreaded Hole Diameter:**

0.070 inches and 0.080 inches all holes

**End Application:**

F/a-18 e/f

**Thread Diameter:**

0.1900 inches

**Grip Length:**

Between 1.365 inches and 1.385 inches

**Thread Qty Per Inch (tpi):**

32

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.614 inches all holes

**Special Features:**

Has a torx internal drive style.

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5662 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Mil-I-87132, type 1, grade b military specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-I-87132 spec.