

View Online at <https://aerobasegroup.com/nsn/5306-01-614-6386>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.335 inches and 0.355 inches

Fastener Length:

Between 1.705 inches and 1.735 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.2931 inches and 0.3016 inches

Grip Diameter:

Between 0.2021 inches and 0.2026 inches

Shank Unthreaded Hole Diameter:

0.070 inches and 0.080 inches all holes

End Application:

F/a-18 e/f

Thread Diameter:

0.1900 inches

Grip Length:

Between 1.365 inches and 1.385 inches

Thready Qty Per Inch (tpi):

32

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.614 inches all holes

Special Features:

Has a torx internal drive style.

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Mil-I-87132, type 1, grade b military specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-I-87132 spec.