

View Online at <https://aerobasegroup.com/nsn/5306-01-616-3203>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.625 inches

Fastener Length:

5.520 inches

Head Style:

Double hexagon extended washer

Head Height:

Between 0.378 inches and 0.398 inches

Width Between Flats:

0.4375 inches

Extended Washer Diameter:

Between 0.639 inches and 0.649 inches

Extended Washer Thickness:

Between 0.081 inches and 0.101 inches

Grip Diameter:

Between 0.3735 inches and 0.3745 inches

End Application:

Mk 7 mod 1 ra

Thread Diameter:

0.3750 inches

Grip Length:

Between 4.865 inches and 4.885 inches

Features Provided:

Dry film lubricant

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Surface Finish:

32.0 microinches bearing surface of head

Product Name:

Bolt, machine

Special Features:

Item is altered from ms21250-06078 with dry film lubricant 5191127 applied to all surfaces except omit from threads; surface roughness is 32 microinches on shank and bearing surface of head, all other surfaces are 125 microinches

Material:

Steel comp 4140 or steel comp e4340 or steel comp 4340 or steel comp 8740 or steel comp 6150

Material Specification:

Ams6382 national std/spec 1st material response or ams-s-5000 or ams6484 national std/spec 2nd material response or ams6415 national std/spec 3rd material response or ams6322 or 6150 national std/spec 4th material response or ams6448 national std/spec 5th material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type ii, class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas-21250 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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