NSN 5306-01-616-9537

Shear Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-616-9537

Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.626 inches
Fastener Length:
Between 2.423 inches and 2.453 inches
Head Style:
Hexagon
Head Height:
Between 0.312 inches and 0.327 inches
Width Between Flats:
Between 0.928 inches and 0.940 inches
Grip Diameter:
Between 0.6230 inches and 0.6240 inches
Shank Unthreaded Hole Diameter:
0.141 inches and 0.151 inches all holes
End Application:
Ng nav system
Thread Diameter:
0.6250 inches
Grip Length:
Between 1.802 inches and 1.822 inches
Thready Qty Per Inch (tpi):
18
Min. Tensile Strength (psi):
160000 pounds per square inch
Distance From Head Largest Bearing Surface To Shank Hole Center:
2.019 inches all holes
Surface Finish:
32.0 microinches threads
Product Name:
Bolt, tension, hex head, close tolerance, a286 cres, short thread, reduced major diameter, self-locking or nonlocking, 160 ksi fte
Special Features:
Finish is identified with green dye or paint on thread end; coverage may include the chamfer plus on incomplete thread
Material:
Iron alloy 660
Material Specification:
Ams5731, 5732, 5737 or ams5853 national std/spec single material response
Surface Treatment

Cadmium

NSN 5306-01-616-9537

Shear Bolt - Page 2 of 2



Surface Treatment Speci

Qq-p-416, type ii, class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas6303 through 6320 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0