

View Online at <https://aerobasegroup.com/nsn/5306-01-628-5752>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.705 inches

Fastener Length:

Between 1.690 inches and 1.720 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.485 inches and 0.500 inches

Width Between Flats:

0.562 inches

Extended Washer Diameter:

0.745 inches

Extended Washer Thickness:

Between 0.224 inches and 0.235 inches

Shoulder Diameter:

0.4677 inches and 0.4682 inches first shoulder

Shoulder Length:

0.224 inches and 0.234 inches first shoulder

Hole Diameter:

0.055 inches

Thread Diameter:

0.437 inches

Hole Quantity:

4

Hole Type:

Drilled

Nonstandard Thread Pitch Diameter:

+0.4019 to 0.4050 inches

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

200000 pounds per square inch

Hole Configuration Style:

Double hexagon flats

Shoulder Shape:

Round first shoulder

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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