

View Online at <https://aerobasegroup.com/nsn/5306-01-641-9969>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.780 inches

**Fastener Length:**

1.125 inches

**Head Style:**

Double hexagon extended washer

**Head Height:**

0.303 inches

**Width Between Flats:**

0.348 inches

**Extended Washer Diameter:**

0.438 inches

**Extended Washer Thickness:**

Between 0.060 inches and 0.070 inches

**First Diameter From Head:**

Between 0.222 inches and 0.232 inches

**Distance From Largest Bearing Surface Of Head To End Of First Diameter:**

Between 0.315 inches and 0.375 inches

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Externally Relieved Body Diameter Quantity:**

1

**Chamfer Angle:**

Between 28.0 degrees and 0.32 degrees

**Product Name:**

Bolt, machine-double hexagon, extended washer head, drilled, corrosion and heat resistant steel, .250-28 unjf-3a

**Special Features:**

Head is drilled through at width across flats on double hexagon head to make 4 holes total; 4 holes in head are 0.060/0.070 inches in diameter, equally spaced and countersunk to 90 degrees to 0.080/0.090 inches

**Material:**

Nickel alloy uns n07001

**Material Specification:**

Ams5708 national standard single material response

**Thread Series Designator:**

Unjf

**Specification Data:**

96906-ms9706 government standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0