

View Online at <https://aerobasegroup.com/nsn/5306-01-641-9969>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.780 inches

Fastener Length:

1.125 inches

Head Style:

Double hexagon extended washer

Head Height:

0.303 inches

Width Between Flats:

0.348 inches

Extended Washer Diameter:

0.438 inches

Extended Washer Thickness:

Between 0.060 inches and 0.070 inches

First Diameter From Head:

Between 0.222 inches and 0.232 inches

Distance From Largest Bearing Surface Of Head To End Of First Diameter:

Between 0.315 inches and 0.375 inches

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Externally Relieved Body Diameter Quantity:

1

Chamfer Angle:

Between 28.0 degrees and 0.32 degrees

Product Name:

Bolt, machine-double hexagon, extended washer head, drilled, corrosion and heat resistant steel, .250-28 unjf-3a

Special Features:

Head is drilled through at width across flats on double hexagon head to make 4 holes total; 4 holes in head are 0.060/0.070 inches in diameter, equally spaced and countersunk to 90 degrees to 0.080/0.090 inches

Material:

Nickel alloy uns n07001

Material Specification:

Ams5708 national standard single material response

Thread Series Designator:

Unjf

Specification Data:

96906-ms9706 government standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0